

9"

45¢

14 DK. NAVY

J. & P.
COATS

**HEAVY
TROUSER
ZIPPER**



The
Slim
Smooth
Smart
**METAL
ZIPPER**

*A
Color
Keyed*



*Coats
&
Clark
Product*

Art.
F.26



REMOVE
ZIPPER
FROM
THIS END



*Easy
to
follow
sewing
guide
inside*



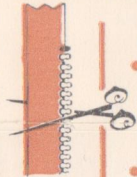
MADE IN U.S.A.

Trouser Zipper —

Directions given here are for REPLACEMENTS only.

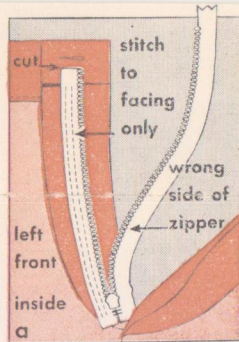
For trousers made from a pattern, follow pattern instructions.

CUTTING THE ZIPPER — Medium weight trouser zippers are 11" long, heavyweight trouser zippers are 9" long. For shorter plackets, begin with full length of zipper, cut between teeth and across tapes when directed in Step 1 and before Step 2. Waistband acts as top-stop for zipper slider.



PREPARATION

- Examine garment to see how zipper is put in. Adapt following directions to utilize old folds and stitching lines.
- Remove old zipper by ripping out stitching.
- Trim off tapes of new zipper $\frac{1}{4}$ " below bottom stop.

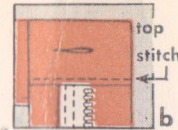


Use zipper foot on machine.

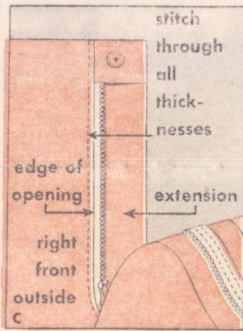
STEP 1 — LEFT FRONT—faced edge (left side of garment when worn) — Remove top-stitching that holds facing. Open out facing; place closed zipper on it, face-down, end of tape at bottom of opening. Easing fabric to zipper, pin tape to opened-out facing over old stitching line. Baste. Stitch to opened-out facing with two rows of stitching, stopping at waistband seam line. Fold facing in place; baste it.

Open zipper. If necessary, cut off end of stitched zipper-half $\frac{1}{4}$ " above waistband seam line as shown (a).

Tuck zipper-end under waistband. Topstitch across (b), carefully guiding needle between teeth.

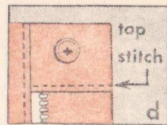


(continued on other side)



If you cut first zipper-half, close zipper and cut second half $\frac{1}{4}$ " above waistband seam line. Open zipper.

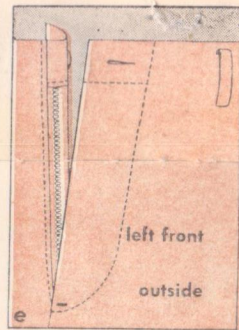
STEP 2 — RIGHT FRONT (with extension) — Working on **outside** of garment and from bottom of opening, pin edge of opening (not extension — see c) over zipper tape close to teeth. Tuck zipper-end under waistband. Baste extension in place and stitch through all thicknesses (c). Top-stitch waistband seam (d), guiding needle between teeth.



Change to regular presser foot.

STEP 3 — LEFT FRONT — Keeping other side of opening out of the way, stitch facing on outside as shown (e) over old stitching line. On inside at bottom, hand stitch raw tape-ends to facing and edge of extension to edge of facing. Press.

Replace any extra stitching (bar tack or other) that you have ripped out.



COATS & CLARK'S ZIPPERS are unconditionally guaranteed. If they fail to give complete satisfaction, return them to your dealer or to us for exchange or refund.

COATS & CLARK Inc.
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